



W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

# Work Order ID 83911

\*83911\*

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April-27-12 11:18:40 AM

Item ID: D2945 Accept \*N9000040100\* Setup Start \*NS1\*  
 Revision ID: Stop \*NS2\*  
 Item Name: Step Mounting Plate  
 Start Date: 27/04/2012 Start Qty: 10.00 \*10\* Cust Item ID:  
 Required Date: 11/05/2012 Req'd Qty: 10.00 \*10\* Customer:  
 Reference:

Approvals: Process Plan: \_\_\_\_\_ Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_ Run Start \*NR1\*  
 QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_ Stop \*NR2\*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130	Chemical Conversion Coat per QSI005 4.1	0.00							
*130*									
HandFinish	Memo	0.00							
Hand Finishing									
140	White Gloss(Ref:4.3.5.1) per QSI005 4.3-Alum	0.00							
*140*									
Powdercoat	Memo	0.00							
Powder Coating	POWDER COAT: 11:45 Start Time: 11:45 Oven Temperature: 320°F Finish Time: 12:15								
150	QC3- Inspect Part Finish	0.00							
*150*									
QC	Memo	0.00							
Quality Control									

10 2612522

10x ✓ M.F. 12/05/22

10 12-522

M121134

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**\*83911\***

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**Accept**

**\*N900040100\***

Setup Start \*NS1\*

Stop \*NS2\*

**Start Date:** 27/04/2012      **Start Qty:** 10.00

**\*10\***

**Cust Item ID:****Required Date:** 11/05/2012      **Req'd Qty:** 10.00

**\*10\***

**Customer:**

**Reference:**

**Approvals:**      **Process Plan:** \_\_\_\_\_ **Date:** \_\_\_\_\_ **Tooling:** \_\_\_\_\_ **Date:** \_\_\_\_\_  
**QC:** \_\_\_\_\_ **Date:** \_\_\_\_\_ **SPC (Y/N):** \_\_\_\_\_ **Date:** \_\_\_\_\_

Run Start \*NR1\*

Stop \*NR2\*

### Operation Description

### Set Up/ Run Hours

**Tool ID**

Tool #

**Plan  
Code**

**Accept  
Qty**

Reject  
Qty

## Reject Number

**Insp.  
Stamp**

160

Identify as per dwg & Stock Location:

0.00

**\*160\***

### Packaging

## Memo

0.00

### Packaging

170

QC21- Final Inspection - Work Order Release

0.00

**\*170\***

QC

## Memo

0.00

## Quality Control

10x \_\_\_\_\_ ~~88~~  
A5-22

\_\_\_\_\_ 12/5/23 ~~88~~

MLJ 12/05/22

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# Picklist Print

April-27-12 11:18:47 AM

Page 1

Work Order ID: 83911

\*83911\*

Parent Item: D2945

\*D2945\*

Parent Item Name: Step Mounting Plate

Start Date: 27/04/2012

Required Date: 11/05/2012

Start Qty: 10.00

Required Qty: 10.00

**Comments:**

IPP B00.01.27Added inspect level 8, removed P/O for powder coatingEC  
IPP Rev:C Now on Waterjet 06-12-13 JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
M6061T6S.188		Purchased		No		100	sf	23.9700	0.08	0.842105			

\*M6061T6S 188\*

6061-T6 .188 Sheet

\*\*

Location

Loc Qty

Loc Code

MAT021

23.97

116604

23.97

116604

Jm  
12-5-17

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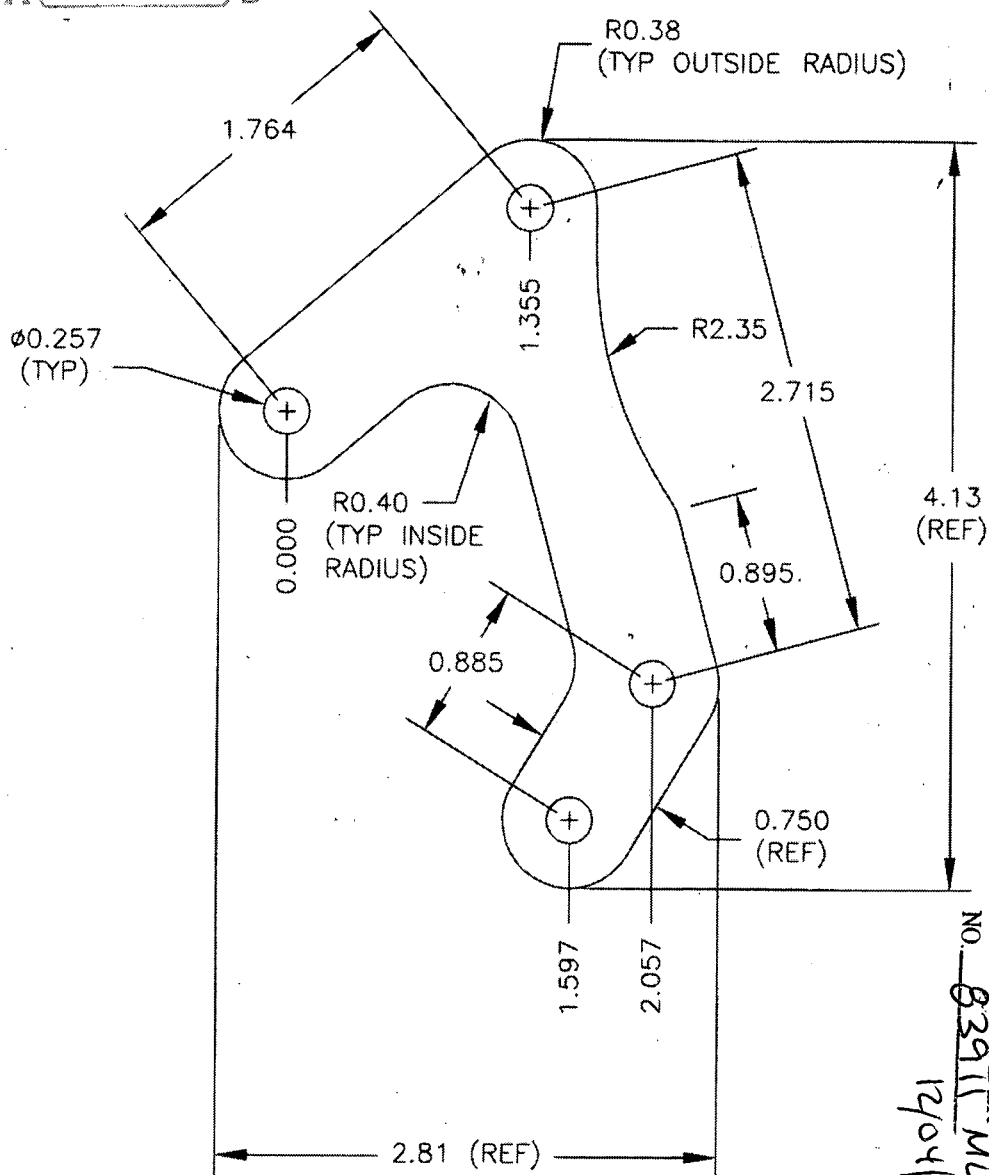
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DESIGN <i>CP</i>	DRAWN BY <i>CP</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>[Signature]</i>	APPROVED <i>[Signature]</i>	DRAWING NO. D2945	REV. A SHEET 1 OF 1
DATE 99.12.13		TITLE STEP MOUNTING PLATE	SCALE 1:1
A	99.12.13	NEW ISSUE	

RELEASED  
99.12.21 D5



SHOP COPY  
RETURN TO  
ENGINEERING  
UNCONTROLLED COPY  
SUBJECT TO AMENDMENT  
WITHOUT NOTICE  
WORK ORDER  
NO. 83911 MJS  
12/04/27

MATERIAL: 6061-T6 ALUMINUM (QQ-A-250/11) 0.188 THICK  
FINISH: ACID ETCH AND ALODINE PER DART QSI 005 4.1  
POWDER COAT WHITE (REF 4.3.5.1) PER DART QSI 005 4.3  
BREAK ALL SHARP EDGES 0.010 TO 0.020 MAX  
TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED  
ALL DIMENSIONS ARE IN INCHES

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